

SS2426R Rear Quad shock kit for the Ford F53 24k and 26k gvw chassis.

Parts:

1-B940 Quad Shock Bracket

1-3/4"x4" bolt

1-3/4"x3.5" bolt

3-3/4"x6" bolts

5-3/4" lock nuts

16-3/4" flat washers

On drivers' side rear, loosen and remove the lower sway bar u-clamp bracket bolt.

Loosen and remove the lower driver side rear shock bolt. Position the new quad shock bracket on the inside of the existing shock bracket so the middle hole of the new bracket lines up with the hole for the existing shock bolt. The bend in the bracket should face towards the front of the coach and outward so it lines up with the bolt hole for the lower sway bar bracket. Install the sway bar bolt through the bracket and just snug for now. Take the top shock bolt loose and install both new shocks with the new 6" bolt and use the spacers between the top bracket and new shock towards the inside of the coach. Install the new 4" bolt, washer through the new bracket, existing shock bracket and new shock with washer and nut. Now tighten the sway bar bolt to 65 ft. lbs.

Install the next shock to the new bracket at rearward hole with the 3.5" bolt, washer, spacers, nut and tighten all top and bottom shock bolts to 120 to 140 ft. lbs.

On passenger side remove existing bolts and install new 6" bolts through new shock and add three washers or spacers between shock and bracket. Go through bracket and existing shock.

Tighten the new shocks with bolt, washer and nut to 120 to 140 ft lbs.